

TECHNIQUE ANCHOR

INSTALLATION AND COUNSELLING SERVICES



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We are manufacturing the permanent ground anchors and the protective materials of bolts within the domestic facilities.

The temporary anchored retaining systems used in deep excavations are spreading rapidly in our country in recent years. However, permanent anchor and soil nail systems have not been used widely. These materials which are imported with high costs

are not affordable properly. It is also very difficult to provide them at any time needed.

In order to overcome this deficiency, except the anchor strands and reinforcement bars I am manufacturing the entire metal and plastic assemblies of the permanent ground anchors and soil nails which I have been working on for a long time. By utilizing my experience at the site, I have tried to design the best. The cost was minimized compared to the import cost.

The permanent details for anchors and soil nails are expected to protect the reinforcement bars and wire strands against corrosion for a long time. I have fully implemented this protection both on permanent anchors and permanent soil nails as well.

Due to the difficulty of transportation of assembled permanent anchors, I have made it more economical and practical by assembling at the construction site.

All products are completely made from domestic and original raw materials. Our products are all plastic and metal assemblies for

* 3×0.5 ", 4×0.5 ", 5×0.5 ", 6×0.5 " and 4×0.6 ", 5×0.6 ", 6×0.6 " steel strand anchors and Ø25, Ø28, Ø32, Ø40 soil nails

TEKNİK ANKRAJ Ramazan AÇAR



Our products for permanent and temporary anchors:

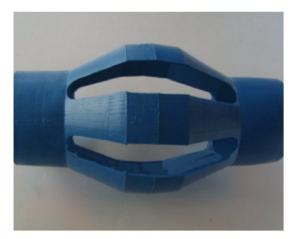
- 1. Plastic and metal assemblies for 3,4,5,6 strand 0.6" anchors
- 2. Plastic and metal assemblies for 3,4,5,6 strand 0.5" anchors
- 3. Anchor head for 0.5" and 0.6" strands for all suitable dimensions
- 4. Ø50 Corrugated pipe
- 5. Ø75 Corrugated pipe
- 6. Ø90 Corrugated pipe
- 7. Permanent anchor head cover
- 8. Permanent anchor oil cap
- 9. All kinds of metal anchor plates for 10°-15°-20°
- 10. Inner spacer of corrugated pipe
- 11. Downhole centralizer of corrugated pipe
- 12. End plug of corrugated pipe
- 13. Isolation plug for the fixed/free length transition zone of permanent anchor
- 14. Isolation plug for the topmost part of free length zone of permanent anchor
- 15. Permanent anchor head
- 16. Spacers for temporary anchors
- 17. Downhole centralizers of temporary anchorage
- 18. Free length isolation plug of temporary anchorage (for 50 mm diameter pipes, 3 and 4 trand anchors)
- 19. Plastic covers for permanent anchors
- 20. Free length isolation plug of temporary anchorage (to prevent the rotation of test hydrolic jacks)
- 21. End pilot plug of temporary anchors
- 22. Permanent soil nails
- 23. Inner centralizers of corrugated pipe of permanent soil nails
- 24. Anchor testing apparatus for elongation measurement (digital 15 cm-20 cm-30 cm)
- 25. Watertight rubber plugs to be used on drilling process of permanent and temporary anchors.







R.A - G 10



R.A - KG 50



R.A - G 30



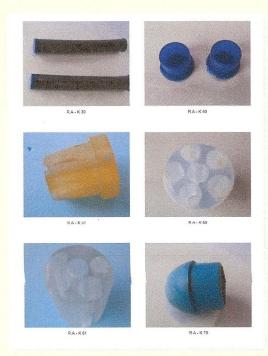
R.A - G 40



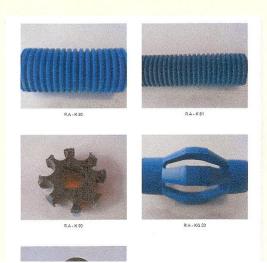
R.A - KG 50



R.A - KG 50











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BLACK SEPARATOR RAW MATERIAL VALUES

COMMECIAL NAME : BRASKEM HDPE

PRODUCT GUARANTEE VALUES:

TEST NAME	UNIT	VALUE	MET	HOD
Melt Flow Rate (MFR) (2160 g, 190°C)	g/lOd	1.8 g	ASTM	D-1238
Density (23°C)	g/cm³	0.932 - 0.945	ASTM	D-1505
TYPICAL VALUES				
Tensile stress		180	ASTM	D-638
-Flow stress kg/cm ² -Breakii	ng stress kg/cm² –	250	ASTM	D-638
Elongation at break %	-	400	ASTM D-	638
Flexural Strength	kg/cm²	380	ASTM	D-882
Izod Impact Strength	Kg cm/cm	30	ASTM	D-882
Environmental Stress Cracking Resistance (F50)	hour	min. 1000	ASTM	D-1693
PRODUCT FORM	: Pellet			

PACKAGING : 25 kg FFS (Form Fill Seal) white PE bags

or 1400 kg big-bags

STORAGE CONDITIONS : Closed and dry places away from sun with a temperature below

50°C

USES : Extrusion and injection molding.



QUALITY MANAGEMENT SYSTEM

DOC.NO:F P14 01 DATE OF ISSUANCE.:01.01.2005 REV.:0 PAGE :1

0 90 MM SINGLE WALLED PIPE DIMENSIONS:

INSPECTION	S	
Wall Thickness	(mm)	1.0 ,
External Diameter	(mm)	90.00
Internal Diameter	(mm)	77.40

0 90 mm SINGLE WALLED PIPE PROPERTIES:

Our pipes are made of high density polyethylene (HDPE). They can be produced in blue or black color as requested. Our pipes are delivered in 100 m coils. The length of pipes can be increased or decreased as requested. Physical and chemical properties of the raw material we use are presented below.

INSPECTION AND TESTS \mid DESIRED VALUE \mid ACTUAL VALUE \mid RESULT \mid

PHYSICAL AND CHEMICAL PROPERTIES

Color		Blue, Black	APPROPRIATE
	Blue Black		
Density (g/cm³) (23 °C)	> 0.940	0.954	APPROPRIATE
Melting Coefficient (gr/10 min) (190 °C / 5 kg)	>0.15	0.30	APPROPRIATE
Elongation at Break (%)	> 375	700	APPROPRIATE
Breaking Strength (N/mm²)	>24	25	APPROPRIATE



QUALITY MANAGEMENT SYSTEM

DOC.NO:F PI4 01

M DATE OF ISSUANCE-01 01 2005 PAGE: 1

0 75 MM SINGLE WALLED PIPE DIMENSION:

INSPECTION	S		
Wall thickness	(mm)	1.0	
External diameter	(mm)	75.00	
Internal Diameter	(mm)	62.10	

0 75 mm SINGLE WALLED PIPE PROPERTIES:

Our pipes are made of high density polyethylene (HDPE). They can be produced in blue or black color as requested. Our pipes are delivered in 100 m coils. The length of pipes can be increased or decreased as requested. Physical and chemical properties of the raw material we use are presented below.

[INSPECTION AND TESTS | DESIRED VALUE ~ | ACTUAL VALUE | RESULT

PHYSICAL AND CHEMICAL PROPERTIES

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Color	Blue, Black	Blue, Black	APPROPRIATE	
Density (g/cm³) (23 °C)	> 0.940	0,954	APPROPRIATE	
Melting Coefficient (gr/10 min) (190 °C / 5 kg)	>0.15	0.30	APPROPRIATE	
Elongation at Break (%)	> 375	700	APPROPRIATE	
Breaking Strength (N/mm²)	>24	25	APPROPRIATE	



Permanent blown corrugated pipe end and rear plug material properties

COMMERCIAL NAME	PETILEN YY S	0464		
PRODUCT GUARANTEE VALUES TEST	UNIT	VALUE	METHOD	
Melt Flow Rate (MFR) (2160 g, 190°C)	g/10d	0.25 - 0.45	ASTM D-1238	
Density (23°C) TYPICAL VALUES	g/cm [:]	0.962 - 0.966	ASTM D-1505 ASTM D-638	
Tensile stress			ASTM D-747	
Flow stress	kg/cm ²	270		
Breaking stress	kg/cm ²	375	ASTM D-256	
Elongation at break	%	1115		
Flexural Strength	kg/cm ²	9850	ASTM D-1693	
Ízod Impact Strength	kgcm/cm	60		
Environmental Stress Cracking Resistance (F50) ASTM D-638 ASTM D-638	hour	15		
A31M D-030 A31M D-030				

PRODUCT FORM

PACKAGING

25 kg FFS (Form Fill Seal) white PE bags or 1400 kg big-bags.

Closed and dry places away from sun with a temperature below 50°C

STORAGE CONDITIONS

USES

Blow molding (large volume cups, gas oil barrels, large toys etc. for chemical substances)

SAFETY INFORMATION FORM NO.: UR.15-BF-00002.0

NOTE: Typical values are the average results of the analyses made in Petkim's laboratories, provided for information only.

Pellet

This product has "certificate for production of the material in contact with foodstuffs" as received by Ministry of Agriculture and Rural Affairs dated 21.02.2007 and no. 35-00213-00009-0

		ÜRÜN TE	ST RAPORU	Rapor Tarihi
SİNEMSAN PLASTİK	ÜRÜN TECHİZATLARI (TS EN 61386-22)			Rapor No
Ürün Adı:	.20/10	mm, Esnek/Kei	ndini toparlayan	
Ürün Kodu:	Polietilen			
Üretici Firma:	Sinemsan	Plastik		
Müşteri Adı:	D 11 111			
Hammade:	Polietilen	00.00		
Test Standardı: Lot Numarası:	15 EN 6138	36-22		
Üretim Tarihi:	//2014			
Üretim Tipi:		0 -010 (Siyah)	2331 3030 -020 (turuncu)	
Orotini ripi.		0-010 (Siyah)	3331 3030 -020 (turuncu)	
Deney adı	Deney Standardı	Standartaki Limit Değerler	Analiz Sonuçları	Analiz Değerlendirme
Gözle kontrol:	61386-1	Yüzeyde form bozukluğu, çapak vs. olmamalıdır.		UYGUN
				UYGUN DEĞİL
İşaretlemenin ve etiketin kontrolü:	61386-1	Borunun marka, sınıf ve model yazılar okunaklı olmalıdır.		UYGUN
	61386-22	ornalidit.		UYGUN DEĞİL
Dış çapın ve et		Ø 16 : min: 15,7 / max:16,0		
kalınlığının ölçülmesi:		Ø 20 : min: 19,7 / max:20,0	1	1
	61386-1	Ø 25 : min: 24,6 / max:25,0	any yapinininajaaninin mini	UYGUN
	61386-22	Ø 32 : min: 31,6 / max:32,0 Ø 40 : min: 39,6 / max:40,0	1	
	01300-22	Ø 50 : min: 49,5 / max:50,0		UYGUN DEĞİL
		Ø 63 : min: 62,4 / max:63,0		
		Ø 75 : min: 74,4 / max:75,0		
Sıkıştırma deneyi:		D1: dış çap		
Deney öncesi çap D1 Deney sonu çap D2	61386-1	D2: sıkıştırılmış dış çap		UYGUN
Yüksüz çap D3	61386-22	D3: 15dk sonraki dış çap (D1%25xD1) ≥ D2 ≥ (D1-%	F:750 N	
200 ± 5 mm uzunluk		D3 ≥ (D1 - %10xD1) F ≥ 320 N F ≥ 750 N	F: N	UYGUN DEĞİL
Bükme deneyi: Anma dış çapın 30 kat	61386-1	Numunelerde hasar oluşmamalı.		
Bükme çapı:mm	61386-22	İç mastar geçmelidir.		UYGUN
Süre 2 h Deney sıcaklığı:		-15±2 °C		UYGUN DEĞİL
Darbe deneyi:		Çatlama ve kırılma		- JOSH DEGIL
Düşme h : mm	61386-1	oluşmamalı.		UYGUN
Kütle kg:	61386-22	Tip 2331 3030 1 kg Tip 3331 3030 2 kg		UYGUN DEĞİL
200 ± 5 mm uzunluk Deney sıcaklığı:	01300-22	-15±2 °C		O' GOIN DEGIL
İsiya karşı dayanıklılık:	61386-1	Numuneler silindiğinde bez yapışmamalı, hasar	,	UYGUN
100 mm uzunluk.	61386-22	oluşmamalı, iç mastar		
Etüv sıcaklığı 60 °C Kütle 1/2 kg Süre 24 h		geçmelidir.		UYGUN DEĞİL
	61386-1	Alev ileten borulara		UYGUN
Alev tutma süresi:sn	64396.00	uygulanmaz 1kW (650°C) Alev uyganır.		UYGUN DEĞİL
675 ± 10 mm numune uzunluğu.	01300-22	Sönme süresi 30 sn' yi geçmemelidir. Kağıt tutuşmamalıdır.		OTGON DEGIL
Deneyler TS EN 61386-1 talimatlarına uygun yapılm uygulamaları st'da belirtilr	ııştır. Aranan de		Değerlendirmeyi Yapan Görevi : Firma Sahibi Adı Soyadı : Mustafa KARAARSLAN İmza :	



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BLACK SEPARATOR RAW MATERIAL VALUES

COMMECIAL NAME : BRASKEM HDPE

PRODUCT GUARANTEE VALUES:

TEST NAME	UNIT	VALUE	MET	HOD
Melt Flow Rate (MFR) (2160 g, 190°C)	g/lOd	1.8 g	ASTM	D-1238
Density (23°C)	g/cm³	0.932 - 0.945	ASTM	D-1505
TYPICAL VALUES				
Tensile stress -Flow stress kg/cm² –Breakir Elongation at break %	ng stress kg/cm² –	180 250 400	ASTM ASTM ASTM D-	D-638 D-638 638
Flexural Strength	kg/cm²	380	ASTM	D-882
Izod Impact Strength	Kg cm/cm	30	ASTM	D-882
Environmental Stress Cracking Resistance (F50)	hour	min. 1000	ASTM	D-1693
PRODUCT FORM	: Pellet			

PACKAGING : 25 kg FFS (Form Fill Seal) white PE bags

or 1400 kg big-bags

STORAGE CONDITIONS : Closed and dry places away from sun with a temperature below

50°C

USES : Extrusion and injection molding.

SİNEMSAN	Ī	PRODII	CT TEST REPORT	-
PLASTÍC	PRODUCT FQUIPMENTS (TS EN 61386-24)			Date of Report
				Report No
Product Name:		mm. Flexible		<u>-</u>
Product Code: P	olyethylene F	Producing Firm : SİNEMSAI	N Customer:	
Raw material: P	olyethylene T	est Standard: TS EN 61386-2	24 Lot No:	
Production Date	e/2014			
Production Type: T	YPE 250 L TY	PE 450 N TYPE 750 N		
Test	Tect	Limit Values in Standard	Analysis results	Analysis Evaluation
	standard			,
Visual inspection:	61386-1	The surface should contain no		"APPROPRIATE
		deformation or bur etc.		INAPPROPRIATE
Control of marking and	61386-1	Brand, class and model of the		"APPROPRIATE
label:		pipe should be legible.		
	61386-24			INAPPROPRIATE
Measuring external				
diameter and Wall		0 32 : mm: ,fe / max:32,0 0 40 :		
thickness:		min: 39.6 / max:40.0 0.50 : min: 49,5 / max:50,0	External diameter:49,86 mm	APPROPRIATE
	61386-1	0 63 : min: 62,4 / max:63,0 0 75 :	Wall thickness:1,52 mm	INAPPROPRIATE
		min: 74,4 / max:75,0 0 90 : min:		
	61386-24	89.4 / max:90,0 0110 : min:		
		109,4/max:110,0		
Compression test:	61386-1	D1: external diameter		
Pre-test diameter D1		D2: compressed external	F:250 N F N F' N	
post-test diameter D2	61386-24	diameter		APPROPRIATE
Unloaded diameter D3		D3:(15±0.5) mm/min		
200 ± 5 mm length		(D1%5xD1)£D2£(D1)		TALA DDD ODDI A TE
220mm 2 steel plates		D3 > (D1-%5xD1)		INAPPROPRIATE
Rend test: Nominal outside	61386-1	No damage should occur on samples.		APPROPRIATE
diameter 30	C120C 24	•		APPROPRIATE

The tests are in compliance with TS EN 61386-1 and 61386-24 standards and test instructions. Desired tests and applications are specified in st.

Surname: Mustafa KARAARSLAN Signature of the standard of the

İnternal gauge should exceed

%95+1 of internal diameter

-5 \pm 1 "C / room temperature

TYPE 250 light(I) TYPE 450-750 normal (N)

-5 \pm 1 "C / room temperature

No cracking or breaking should

61386-24

61386-1

61386-24

Surname: Mustafa KARAARSLAN Signature:

INAPPROPRIATE

APPROPRIATE

INAPPROPRIATE

FR.40 Rev01

mass kg: 200 ± S mm length

Rending diameter. ...mm 90 " angle

Test temperature:2 h

Impact test. Fall h :..1000.,,. mm

Test temperature:

		Report No
1 2/0110	PRODUCT EQUIPMENTS (TS EN 61386-22)	Date of Report
SINEMSAN PLASTIC	PRODUCT TEST REPORT	

Product name:20/10... mm, Flexible/shape maintaining

Product code: Polyethylene Producer Firm: Sinemsan Plastic Customer Name:

Raw material: Polyethylene Test Standard: TS EN 61386-22 Lot No:

Production Date: / /2014

Production Type: 2331 3030 -010 (Black) 2331 3030 -020 (orange) 3331 3030 -010 (Black) 3331 3030 -

020 (orange)

Test	Test standard	Limit Values in Standard	Analysis Results	Analysis Evaluation
Visual inspection:	61386-1	The surface should contain no deformation or bur etc.		
		no deformation or bur etc.		APPROPRIATE INAPPROPRIATE
Control of wording and	61386-1	Brand, class and model of the		INAFFROFRIATE
Control of marking and label:	01300-1	pipe should be legible.		
				ΔΡΡΩΟΡΡΙΔΤΕ
	61386-22			INAPPROPRIATE
Measuring external	61386-1	0 16: min: 15.7 / max:16.0	External diameter :19,83 mm	
diameter and Wall thickness:		0 20 : min: 19.7 / max:20.0 0		
UNICKTIESS.	61386-22	25 ! min: 24,6 / max:25,0 0		APPROPRIATE
		32 : min: 31.61 max:32.0 0 40:	Wall thickness:2,4 mm	
		min: 39.6 / max:40.0 0 50		
		min: 49.5 / max:50.0 0 63 :		INAPPROPRIATE
		min: 62,4 / max:63,0 0 75:		
		min: 74,4 / max:75,0		
Compression test:	61386-1	D1: external diameter	F:750 N F- N	
Pre-test diameter D1 post-		D2: compressed internal	56	
test diameter D2 unloaded	C120C 22	diameter D3: external		APPROPRIATE
diameter D3 200 ± 5 mm		diameter after 15 min		
length		(D1%25xD1) S D2 £ (D1-%		
iengan		cr*wn*\		INAPPROPRIATE
Bend test:		D3 2(D1 -%10xD1) No damage should occur in		
Nominal outside diameter		samples		UYGUN UYGUN DEĞİL
Rending diameter	61386-22			
mm		Should have internal gauge -		
time 2 h		45.206		
Impact test:	61386-1	No cracking and breaking		
Fall h mm Mass kg: 200 + 5 mm length	61386-22	should occur.		APPROPRIATE
Test temperature:	01300 22	Type 2331 3030 1 kg Type		
·		3331 3030 2 kg -15±2° c		INAPPROPRIATE
Heat resistance:	61386-1			
ricat resistance.	01300-1	Cloth should not stick when the samples are wiped, no		
100 mm length	61386-22	damage should occur;		APPROPRIATE
Oven temperature 60 °C		internal gauge should be		
Mass 1/2 kg Time 24 h		present.		INIADDDODDIATE
Flame resistance test	61386-1	Not applicable to flame		APPROPRIATE INAPPROPRIATE
Flores halding time	61386-22	conducting pipes. 1 kW (650°C) flame is		
Flame holding time- sec 675 ± 10 mm sample	01300-22	applied. Put out time should		
length		no exceed 30 sec. Paper should not catch fire.		
		and and edition in a		
		1386-1 and 61386-22 standards	Evaluator:	-
and test instructions. Desired tests and applications are specified in st			title : Firm Owner	
			Name : Mustafa KARAARSLAN Signature:	



Approved Supplier



PROPERTIES OF PVS CENTRAL DILATATION PLUGS USED IN TEMPORARY AND PERMANENT ANCHORAGES

APPLICATIONS :

Soft pvc compounds produced as Series A have a wide range of uses in electric, construction, textile (shoe sole and accessories), agriculture, garden irrigation hoses and equipment), automotive (control cables, inner and pouter equipment and accessory parts), white goods (fridge gasket and cords) furniture (table, cabinet side bands). There are two types are applications including injections and extrusions. They are not included in Resc.h scope. This document was prepared in special laboratories by macroplast and was issued for preliminary information and easy workability of the materials during process.

PROPERTIES	TEST METHOD	UNIT	TEST RESULT
CODE	A-60		-
HARDNESS	Icı solvic pcc 152	Shore-A	80
VISIBLE SHAPE	Granule	-	-
COLOR	-	-	TRANSPARENT
SPECIFIC GRAVITY	ASTM D 792	Gr/cm³	1,21
BREAKING STRESS	Ici solvic pcc 160/67	Kg/cm²	150
% 100 ELONGATION STRENGTH	Icı solvic pcc 160/67	* Kg/cm ¹⁻	50
ROHS COMPATIBILITY	IEC 62321-111/116/FIDS ICP-OES	-	YES
WORKING TEMPERATURES	Temperature 115-125-145-155-165	_e C	160
ELONGATION AT BREAK	Icı solvic pcc 160/67	%	200

Note: PVC Compound is packaged in 25 Kg PP bags and should be stored at cool and dry places. The packages (bags) are water impermeable, however should not come to contact with water and moisture. No dehumidification is required before use.

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ADRES : İKİTELLİ O.S.B. İPKAS SAN. SİT, 13 B BLOK

No:29-31-32 İKİTELLİ-İSTANBUL-TURKİYE

TELEFON : 90-212-549 5814 90-212-549 5815

 FAKS
 t
 90-212-549 99 68

 WEB
 :
 www.makropiast.net

 e-mail
 •'
 info@makroplast.net





Approved Supplier Soft FVC Compounds

APPLICATIONS :

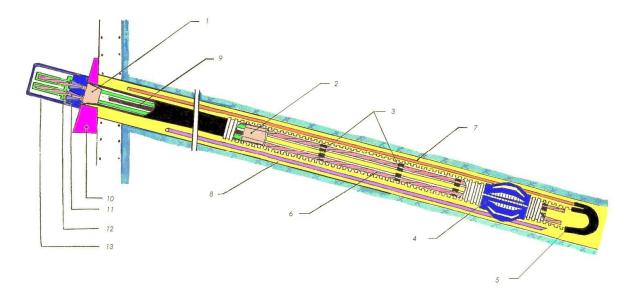
Soft pvc compounds produced as Series A have a wide range of uses in electric, construction, textile (shoe sole and accessories), agriculture, garden irrigation hoses and equipment's), automotive (control cables, inner and pouter equipment and accessory parts), white goods (fridge gasket and cords) furniture (table, cabinet side bands). There are two types are applications including injections and extrusions. They are not included in Resc.h scope. This document was prepared in special laboratories by macroplast and was issued for preliminary information and easy workability of the materials during process.

PROPERTIES	TEST METHOD	UNIT	TEST RESULT
CODE	A-30	-	-
HARDNESS	Icı solvic pcc 152	Shore-A	60
VISIBLE SHAPE	Granule	-	-
COLOR	' -	-	TRANSPARENT
SPECIFIC GRAVITY	ASTM D 792	Gr/cm³	1,17
BREAKING STRESS	Icı solvic pcc 160/67	Kg/cm²	158
% 100 ELONGATION STRENGTH	Icı solvic pcc 160/67	* Kg/cm*	50
RÖHS COMPATIBILITY	IEC 62321-111/116/FIDS ICP-OES	-	YES
WORKING TEMPERATURES	Temperature 95-115-135-145-160	°G	160
ELONGATION AT BREAK	Icı solvic pcc 160/67	%	200

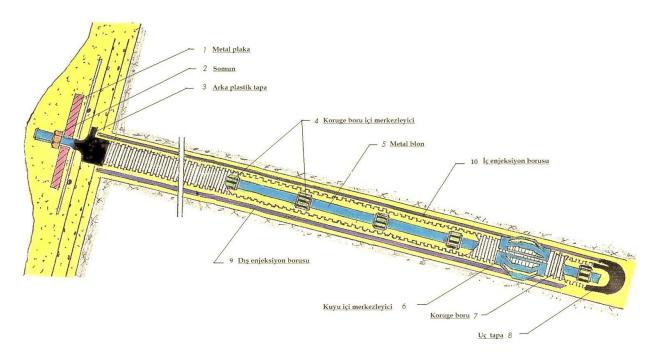
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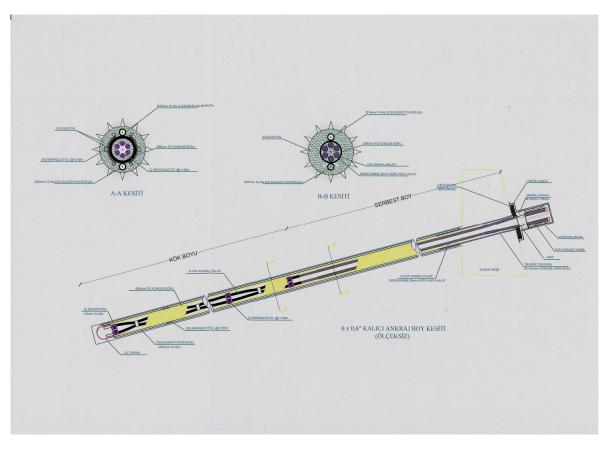
PERMANENT ANCHORAGE

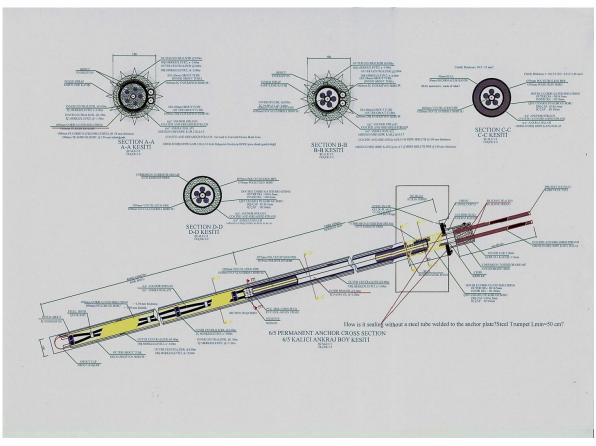


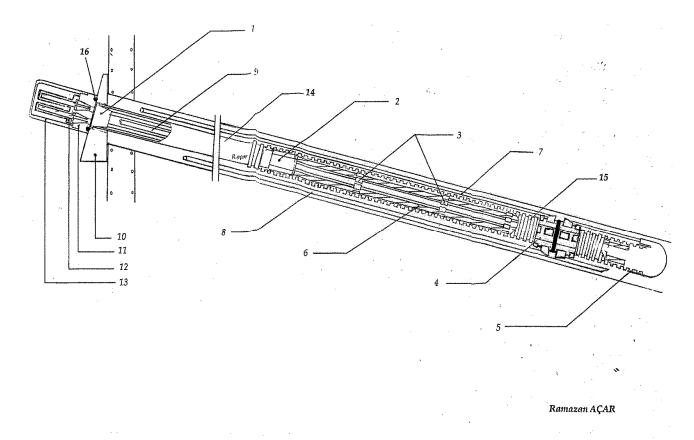
PERMANENT BLOWN



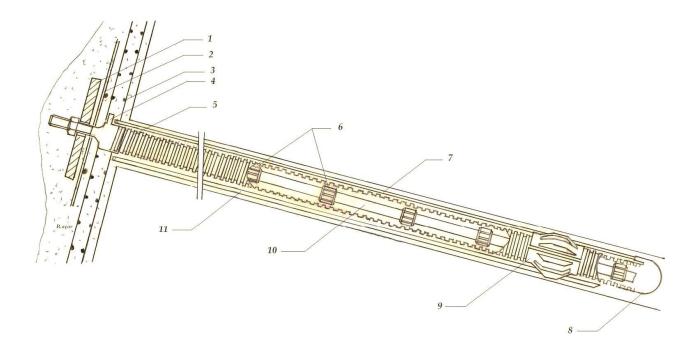
- 1. Metal Plate
- 2. Nut
- 3. Rear Plastic Plug
- 4. Corrugated Pipe Centraliser
- 5. Metal Blown
- 6. Well Centraliser
- 7. Corrugated Pipe
- 8. End Plug
- 9. External Injection
- 10. Internal Injection Pipe







- 1- SUB ANCHORAGE HEAD INSULATION PLUG
- 2- CENTRAL INSULATION PLUG
- 3- INTERNAL SEPERATOR
- 4- WELL CENTRALISER
- 5- END PLUG
- 6- STELL ROPES
- 7- INTERNAL INJECTION HOSE
- 8- EXTERNAL INJECTION HOSE
- 9- AIR DISCHARGE HOSE
- 10- ANGULAR ANCHORAGE PLATE
- 11- ANCHORAGE HEAD
- 12- ANCHORAGE HEAD OIL CAP
- 13- ANCHORAGE HEAD PROTECTION CAP
- 14- FREE ZONE HOSE
- 15- CORRUGATED PIPE
- 16- O-RING



Ramazan AÇAR

- 1. Metal Plate
- 2. Nut
- 3. Rear Plastic Plug4. Corrugated Pipe Centraliser
- 5. Metal Blown
- 6. Well Centraliser

- Corrugated Pipe
 End Plug
 External Injection
- 10. Internal Injection Pipe

PERMANENT BLOWN CONSTRUCTION









PERMANENT BLOWN CONSTRUCTION









































PERMANENT ANCHORAGE INSTALLATION









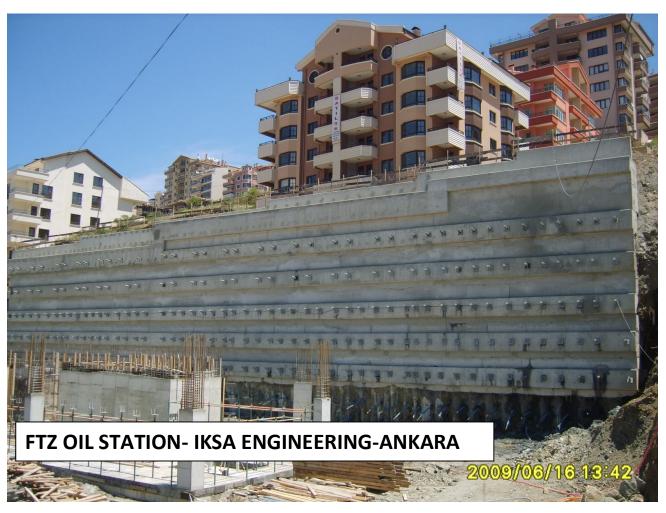


























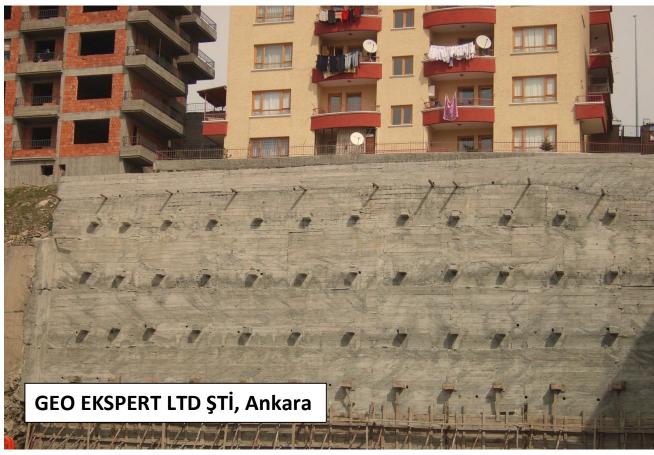
























TOKI AKÇAABAT PRIMARY SCHOOL-İKSA ENGINEERING-TRABZON







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